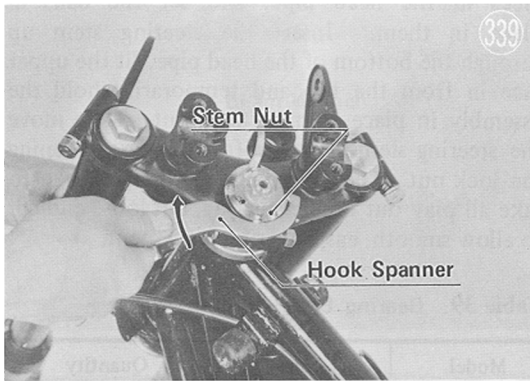
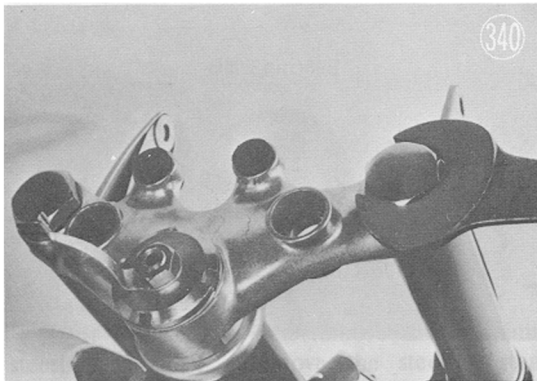


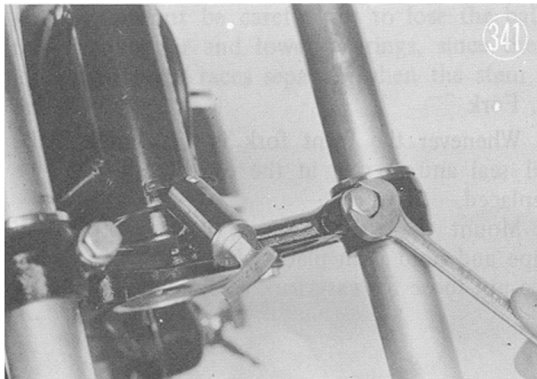
Tighten down the steering stem nut.



Push the inner tube into the stem hole until the top of the tube hits the step in the hole, and tighten the top bolt.

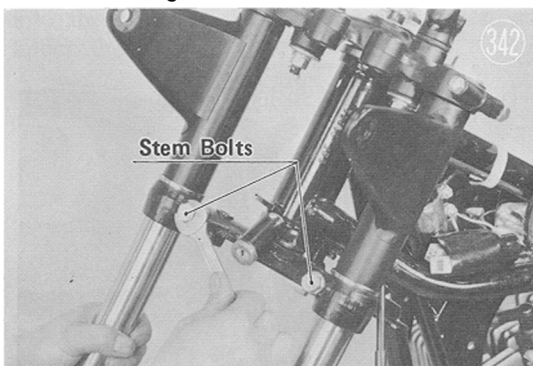


Tighten the steering stem bolts.

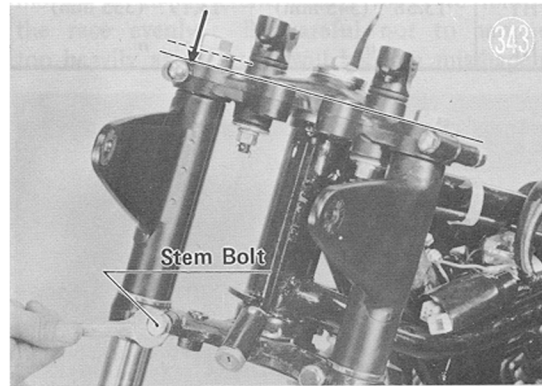


## (2) Disc brake models

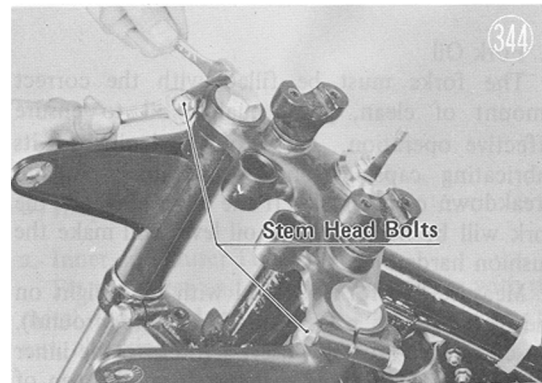
Put on the fork covers; insert each fork up through the stem until it is even with the upper surface of the stem, holding it in place temporarily with the steering stem bolt.



Tighten down the steering stem nut. Align the tops of the tubes evenly with the upper surface of the stem head and tighten the stem bolts.



Tighten the three steering head bolts.



## c. Fork Assembly Inspection

The lower bracket must have no play, and steering must be smooth and easy. After assembling the front fork and wheel to the frame, check this in the following manner:

Move the forks back and forth to see that there is no play in the stem.

With the front wheel lifted up off the ground, give the handlebars a light push and see if they will move to the right and left smoothly under their own momentum.

