

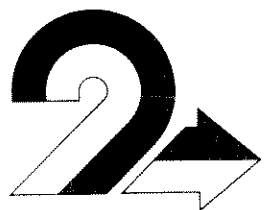
**TWO STROKE**

**SUZUKI**  
2-Stroke  
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**SPECS.**

**SPECIFICATIONS**

<b>NO.</b>	<b>MODEL</b>	<b>SUBJECT</b>
1	ALL	PISTON REPLACEMENT
2	ALL	PISTON RING REPLACEMENT SPECIFICATIONS
3	ALL	TORQUE SPECIFICATIONS
4	ALL	IGNITION TIMING SPECIFICATIONS
5	RM125M	SPECIFICATIONS
6	1971 TO 1975	GENERAL AND CARBURETOR SPECIFICATIONS
7	ALL	CRANKSHAFT DIMENSIONS
8	1976	GENERAL AND CARBURETOR SPECIFICATIONS
9	ALL PEI	PEI TROUBLESHOOTING
10	ALL CCI	OIL PUMP DISCHARGE DATA
11	1965 TO 1970	GENERAL AND CARBURETOR SPECIFICATIONS
12	1977	GENERAL AND CARBURETOR SPECIFICATIONS
13	1978 DS80/ 100/185	GENERAL AND CARBURETOR SPECIFICATIONS
14	RM250C	SERVICE SPECIFICATIONS
15	1978	GENERAL AND CARBURETOR SPECIFICATIONS
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17	RM465X	SPECIFICATIONS
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# TOOLS

NO.	SUBJECT
1	SS II ELECTRO TESTER MODIFICATION KITS
2	75MM MEASURING ROD
3	NEW TIMING TESTER
4	160MM CONNECTING ROD STOPPER
5	ENGINE TACHOMETER INSTRUCTIONS
6	SPECIAL TOOL AVAILABILITY
7	PNEUMATIC/COIL SPRING ("AIR") FRONT FORK SPECIAL TOOLS
8	FRONT FORK DAMPER TOOL SET
9	CYLINDER GAUGE SET 65MM MEASURING ROD
10	SS I, SS II ELECTRO TESTER REPAIR
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**GEN.**

**GENERAL**

<b>NO.</b>	<b>SUBJECT</b>
1	SIMPLE IGNITION SYSTEM CHECK
2	IGNITION COIL FAILURES
3	CONTACT BREAKER STICKING OPEN
4	NYLON PLUG MODULES
5	SPARK PLUGS
6	BATTERY MAINTENANCE
7	CHECKING PEI IGNITION TIMING
8	ADJUSTING HORNS
9	CARBURETOR MAIN JET TYPES
10	AUTOMATIC PETCOCK MISUSE
11	CLEANING CARBURETORS
12	OIL PUMP LEVER STICKING
13	OIL TANK CAP VENT
14	OIL TANK BREATHER OBSTRUCTION
15	CLUTCH RATTLE ON TWIN CYLINDER MODELS
16	SUZUKI LIQUID GASKET NO. 4
17	WHEEL ALIGNMENT
18	COLD WEATHER STORAGE
19	HIGH SPEED STEERING OSCILLATION
20	METRIC-AMERICAN CONVERSIONS
21	MOTORCYCLE ASSEMBLY & PRE-DELIVERY REIMBURSEMENT
22	OIL TANK BREATHER CAPS EXCEPT GT500
23	RECOMMENDED FUEL TYPES
24	GASKET SETS
25	BOLT HEAD SYMBOLS
26	SUZUKI CCI SUPER 2 RECOMMENDATIONS
27	CIRCLIP INSTALLATION



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# T

NO.	MODEL	SUBJECT
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2	T250/305/350	DRIVE SHAFT/TOP GEAR
3	T500	INCREASED TRANSMISSION OIL CAPACITY
4	T500	SWING ARM PIVOT SHAFT
5	T/GT500	SHIFT CAM GUIDE BOLT LOCATION
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# GT

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2	GT750	OIL STARVATION
3	GT750	CRANKCASE AND GEAR REPLACEMENT
4	GT750	STARTER CLUTCH MODIFICATION
5	GT750	NEW STYLE CYLINDER HEAD BOLT WASHER
6	GT750	CRANK SHAFT MODIFICATIONS
7	GT750	INCREASED PERFORMANCE
8	GT550J	PRIMARY GEAR NOISE
9	GT380	KICK STARTER DRIVE GEAR AND OIL PUMP DRIVEN GEAR MODIFICATION
10	GT380	INCREASED TRANSMISSION OIL CAPACITY
11	GT250	DRIVE SHAFT/TOP GEAR
12	GT185	DISC BRAKE MANUAL ADDENDUM
13	GT550/750	EXHAUST COUPLER SEALANT
14	GT380/550/750	BATTERY BREATHER LOCATION
15	GT380/550/750	AIR CLEANER SERVICING
16	GT380/550/750	OPTIONAL SPROCKETS AND CHAIN
17	GT380/550/750	CONTACT BREAKER CAMS
18	GT380/550/750K	SRIS OIL STRAINER
19	GT250/380/550/ 750	DISC BRAKE MODIFICATION
20	GT250/380/550	NEW STYLE SPARK PLUG CAP BOOT
21	GT380/550/750L	FUEL STARVATION AT HIGH RPM
22	GT380/550/750	INSTRUCTIONS FOR USING CARBURETOR SYNCHRONIZATION TOOL
23	GT380/550	WIRING HARNESS TEMPORARY COLOR CODE CHANGES
24	GT250	BURNED OUT HEADLIGHT BULB
25	GT750	CYLINDER PULLER TOOL SET
26	GT550	STARTER CLUTCH CHANGE
27	GT185/250/380 550	SPARK PLUG CAPS



**ROTARY**

# **SUZUKI**

Rotary

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# **RE**

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1	INTRODUCTORY NOTES
2	RECOMMENDED SUMP AND METERING PUMP OIL
3	SERVICE MANUAL CORRECTIONS AND ADDITIONS
4	THROTTLE CABLE ADJUSTMENT PROCEDURE
5	CARBURETOR FUEL FILTER
6	STARTER ONE-WAY CLUTCH MODIFICATION
7	HEADLIGHT AND HEADLIGHT HOUSING INSTALLATION PROCEDURE
8	CARBURETOR MODIFICATION KIT
9	SERVICE PROCEDURES
10	SPARK PLUG INSTALLATION
11	ADDITIONAL RE-5 OIL RECOMMENDATION
12	DRIVE CHAIN
13	SECOND DRIVE & DRIVEN GEARS
14	OIL COOLER
15	CONSTANT 'ON' HEADLIGHT SWITCH
16	BAFFLE INSIDE DIAMETER CHANGE
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