



# SUZUKI

## 2-Stroke

# Service Bulletin

Subject: 1965 to 1970 GENERAL AND  
CARBURETOR SPECIFICATIONS

Bulletin No: SPECIFICATION-11

Date: June 1, 1976

Read and Initial

Manager \_\_\_\_\_

Parts \_\_\_\_\_

Service \_\_\_\_\_

This bulletin encompasses every 1965 to 1970 Suzuki model and its purpose is to provide your Service Department with a 1965 to 1970 ready reference general and carburetor specifications. Thus preventing the "dreaded" search through various manuals and bulletins to obtain the accurate information required and at the same time saving your shop valuable time.

U. S. SUZUKI  
TECHNICAL SERVICE DEPARTMENT







MODEL	IGN. TIMING B. T. D. C.	SPARK PLUG NGK	TRANS OIL CAPACITY (CC)	FRONT FORK CAPACITY (CC)	BORE SIZE	MAIN JET	JET NEEDLE	NEEDLE JET	CUT AWAY	PILOT JET	AIR SCREW	FLOAT LEVEL (mm)
M12/2	(27°)2.54mm	B-6	550	N/A	15mm	80	3G1-3	E-0	3.0	20	1 1/4	23
M15/2	(27°)2.54mm	B-6	550	N/A	15mm	75	3G1-3	E-0	2.0	20	1 3/4	23
M31/2	(20°)1.41mm	B-6	670	N/A	15mm	120	3G1-3	E-0	3.0	17.5	3/4	22.5
K10	(27°)3.34mm	B-6	650	125	17mm	70	4J5-2	N-6	1.0	17.5	1.0	22.5
K10P	(20°)1.86mm	B-7	650	125	20mm	110	5DH5-4	N-6	2.5	25	1 1/4	25
K11	(27°)3.34	B-6	650	125	17mm	75	4J5-2	O-2	2.5	20	1 3/4	22.5
K11P	(20°)1.86mm	B-7	650	125	20mm	95	4DH5-3	N-6	2.0	25	1 1/4	25
K15	(27°)3.34mm	B-6	650	130	17mm	70	4J5-2	N-6	1.0	17.5	3/4	22.5
K15P	(20°)1.86mm	B-7	650	125	20mm	110	4DH5-3	N-6	2.0	25	1 1/4	25
A/AS100	(20°)1.86mm	B-77HC	750	130	20mm	75	5FS1-2	E-0	2.5	40	1 1/2	23
B100/ 105	(20°)1.41mm	B-7	800	160	20mm	110	4F6-2	O-4	2.0	25	1 1/2	25
S32	(22°)1.95mm	B-77C	1200	180	20mm	80	4D4-2	O-4	2.0	25	1 3/4	24
T/TC200	(24°)2.68mm	B-77HC	1000	180	22mm	140	4DG6-3	E-0	2.5	25	1 1/2	25
T10	(27°)3.62mm	B-7	500	230	20mm	70	4F6-2	N-6	3.0	40	2.0	25
T20/ TC250	(27°)3.62mm	B-77HC	1000	TC250 T 220	24mm	95	4DH5-3	N-6	2.5	35	1 3/4	25





# 1968

## GENERAL

## CARBURETION

MODEL	IGN. TIMING B. T. D. C.	SPARK PLUG NGK	TRANS OIL CAPACITY (CC)	FRONT FORK CAPACITY (CC)	BORE SIZE	MAIN JET	JET NEEDLE	NEEDLE JET	CUT AWAY	PILOT JET	AIR SCREW	FLOAT LEVEL (mm)
M31	(20°)1.41mm	B-6	670	N/A	15mm	120	3G1-3	E-0	3.0	17.5	3/4	22.5
AS50	(24°)1.84mm	B-77HC	550	125	16mm	70	3G1-2	E-0	2.0	20	2.0	20.5
KI0P	(20°)1.86mm	B-7	650	125	20mm	110	4GL-2	N-6	2.5	25	1 1/4	25
K11P	(20°)1.86mm	B-7	650	125	20mm	95	4DH5-3	N-6	2.0	25	1 1/4	25
K15P	(20°)1.86mm	B-7	650	125	20mm	110	4DH5-3	N-6	2.0	25	1 1/4	25
A/AS100	(20°)1.86mm	B-77HC	750	130	20mm	75	5ES1-2	E-0	2.5	40	1 1/2	23
B100/105	(24°)2.68mm	B-7	800	160	20mm	95	4F11-2	N-2	2.0	25	1 1/2	25
KT120	(24°)2.68mm	B-77C	800	160	20mm	100	4F10-3	O-0	2.5	25	1 1/2	25
T/TC200	(24°)2.68mm	B-77HC	1000	180	22mm	140	4DG6-3	E-0	2.5	25	1 1/2	25
T20/ TC250	(27°)3.62mm	B-77HC	1000	220	24mm	95	4DH5-3	N-6	2.5	35	1 3/4	25
T/TC305	(24°)2.88mm	B-77HC	1200	220	32mm	170	5DP2-2	Q-0	2.5	30	1 1/2	26.5
T500	(24°)3.40mm	B-77HC	1200	220	34mm	410	5DP2-2	P-4	2.5	25	1 1/4	(1)
				(1) Brass floats =		29 mm						
				Plastic floats =		30 mm						