



SUZUKI

2-Stroke

Service Bulletin

Subject: SUZUKI LIQUID GASKET NO. 4

Bulletin No: GENERAL-16

Date: May 1, 1975

Read and Initial

Manager _____

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INSTALLATION:

This improved liquid gasket should be used in place of standard "Suzuki Seal" when reassembling the crank halves on all Suzuki models. It is of particular importance on the GT750 model due to the additional possibility of coolant leakage into the transmission space.

For the best results, proceed as follows:

1. Thoroughly clean all old seal, oil, moisture or other foreign materials from crankcase mating surfaces.
2. Carefully apply a thin even layer of Suzuki liquid gasket No. 4 to upper crankcase half only.
3. Wait for at least 10 minutes for the seal to partially dry.
4. Assemble and torque crankcase halves.
5. Caution: Wait three hours before adding coolant, in case of GT750.

PARTS:

Suzuki Liquid Gasket No. 4, Part No. 99000-31030 is available from the U. S. Suzuki Parts Department.